Liverpool John Moores University

| Title: | Automation |
|--------------------------|--|
| Status: | Definitive |
| Code: | 6000ELE (120053) |
| Version Start Date: | 01-08-2019 |
| Owning School/Faculty: | Electronics and Electrical Engineering |
| Teaching School/Faculty: | Electronics and Electrical Engineering |

| Team | Leader |
|-----------------|--------|
| Clifford Mayhew | Y |
| Colin Wright | |

| Academic Level: | FHEQ6 | Credit Value: | 10 | Total Delivered Hours: | 38 |
|-----------------------------|-------|-------------------|----|------------------------------|----|
| Total Learning Hours: | 100 | Private Study: | 62 | | |

Delivery Options

Course typically offered: Standard Year Long

| Component | Contact Hours |
|-----------|---------------|
| Lecture | 12 |
| Practical | 24 |

Grading Basis: 40 %

Assessment Details

| Category | Short Description | Description | Weighting (%) | Exam Duration |
|----------|----------------------|-------------|------------------|------------------|
| Exam | Exam | Exam | 70 | 2 |
| Report | AS1 | Report 1 | 15 | |
| Report | AS2 | Report 2 | 15 | |

Aims

To develop the students' knowledge and understanding of automation systems used in manufacturing and process industries

Learning Outcomes

After completing the module the student should be able to:

- 1 Evaluate the differences between the various types of programmable logic controllers (PLC) to choose an appropriate device for an application
- 2 Produce PLC programs using ladder logic
- 3 Produce PLC programs using sequential function charts
- 4 Select appropriate external devices and integrate them into a PLC based industrial automation system

Learning Outcomes of Assessments

The assessment item list is assessed via the learning outcomes listed:

| Exam | 1 | 2 | 3 | 4 |
|----------|---|---|---|---|
| Report 1 | 1 | 2 | | |
| Report 2 | 3 | 4 | | |

Outline Syllabus

Programmable Logic Controller systems.

Programming with IEC 61131-3 standards – ladder diagram (LD), function block (FBD) and sequential function chart (SFC) programming. Designing sequential systems using a State Machine paradigm.

PLC input/output considerations.

Integration of proximity sensors, fail safe sensors, flow, pressure, level and temperature measurement sensors, linear and rotary valve positioners, code reading sensors and RFID devices.

Learning Activities

By a combination of lectures and laboratory design exercises

Notes

On completion of the module the student should be able to design and implement automation systems for a range of industrial applications from factory automation to process control.