# **Liverpool** John Moores University

Title: LEAN SIX SIGMA PROCESS IMPROVEMENT

Status: Definitive

Code: **6018BUSBM** (116925)

Version Start Date: 01-08-2017

Owning School/Faculty: Academic Portfolio Teaching School/Faculty: Academic Portfolio

Team	Leader
Jacqueline Douglas	Υ

Academic Credit Total

Level: FHEQ6 Value: 24 Delivered 80

Hours:

Total Private

Learning 240 Study: 160

Hours:

# **Delivery Options**

Course typically offered: Standard Year Long

Component	Contact Hours	
Lecture	39	
Workshop	39	

**Grading Basis:** 40 %

#### **Assessment Details**

Category	Short	Description	Weighting	Exam
	Description		(%)	Duration
Exam	Exam GB	Open book multiple choice	25	1
		examination.		
Essay	Essay	Individual 3,000 word case study	50	
		coursework assignment.		
Exam	Exam YB	Open book multiple choice examination for yellow belt	25	1

#### Aims

- 1. To introduce students to the role of organizational processes in business performance in both services and manufacturing;
- 2. To introduce students to process performance measures including efficiency, effectiveness and economic measures;

3. To introduce students to the concepts of Six Sigma and Lean and their associated tools and techniques as means to improving process performance.

## **Learning Outcomes**

After completing the module the student should be able to:

- 1 Apply Lean principles to a selected project;
- Apply the DMAIC methodology and its associated Six Sigma tools to a selected project;
- Identify, analyse and evaluate business process problems independently, make reasonable judgments, draw valid conclusions and make practical recommendations as to process improvement.
- 4 Demonstrate knowledge of Lean Six Sigma principles and tools.
- 5 Demonstrate knowledge of Lean Six Sigma principles at green belt level

## **Learning Outcomes of Assessments**

The assessment item list is assessed via the learning outcomes listed:

Examination GB 5

Essay 1 2 3

Examination YB 4

#### **Outline Syllabus**

- 1. The business case for Lean and Six Sigma;
- 2. Understanding processes and their role in business performance;
- 3. What is Six Sigma and Six Sigma performance;
- 4. Introduction to the DMAIC methodology;
- 5. Introduction to Lean Thinking;
- 6. Lean versus Six Sigma Differences and Similarities;
- 7. An introduction to Lean Metrics Takt Time, Cycle Time and OEE (Overall Equipment Effectiveness);
- 8. Tools and Techniques for continuous improvement and their use within the Six Sigma DMAIC;
- 9. An introduction to Six Sigma metrics costs of quality, defects per million opportunities (DPMO), Sigma Quality Level (SQL) and Yield;
- 10. Six Sigma project selection;
- 11. The DMAIC methodology in detail;
- 12. Variation and Statistical Process Control (SPC);
- 13. Critical Success Factors for Lean Six Sigma.

## **Learning Activities**

Each session will involve a lecture followed by a practical workshop where students

will gain practice in the application of various Lean and Six Sigma tools and techniques including Process Mapping, identification of value-adding and non-value adding activities, calculations including Takt Time, Cycle Time and OEE and the identification and allocation of costs of quality.

#### **Notes**

Lean and Six Sigma methodologies both individually and combined are proven methodologies to identify and eliminate defects, waste, rework and other failures that results in financial savings and improved customer satisfaction for manufacturing and service industries including Healthcare and Financial Services. Qualified / Certificated Six Sigma practitioners are highly employable and command high salaries in the organizations for which they work. This module is designed to give you the necessary understanding and tools and techniques equivalent to Lean Six Sigma Yellow Belt certification and Green Belt certification. All students who achieve more than 60% in the examination element of the assignment will receive a Lean Six Sigma Yellow Belt and Green Belt Certificate of performance.